



## 1947-54 CHEVY TRUCK FRAME MOUNT POWER BRAKE UNIT 1953-56 FORD TRUCK FRAME MOUNT POWER BRAKE UNIT

### **PART # PBUCT4754-A**



### **WARNING**

Proper operation of your brakes is essential for your safety and the safety of others. Any brake service should be performed **ONLY** by persons experienced in the installation and proper operation of brake systems. It is the responsibility of the person installing any brake component or kit to determine the suitability of the component or kit for the particular application. After installation and before operating your vehicle, be sure to test the function of the brakes under controlled conditions. **DO NOT DRIVE WITH UNTESTED BRAKES!**

### **IMPORTANT**

Take time to read all the literature that came with this kit. Check the provided list of parts against what you received to ensure all parts are present. While this kit was designed to make the process of changing brake parts as simple as possible. **NOTE: WITH SOME KITS IT MAY BE NECESSARY TO MAKE MINOR CHANGES TO YOUR CAR! READ ALL WARRANTY DISCLAIMERS AND RETURN POLICIES INCLUDED IN THIS KIT PRIOR TO INSTALLATION!**

### **NOTE:**

Before operating the vehicle after installation, test the function of the brakes under controlled conditions. Make several stops in a safe area from low speed and gradually work up to normal speeds. **DO NOT DRIVE WITH UNTESTED BRAKES!**

**For Chevy Trucks Fits automatic transmission only!**



1. Remove the original master cylinder from the frame.
2. Remove the pedal from the old master and retain for later use.
3. Mount the new bracket to the frame using the two pre drilled holes in the bracket. Use two 7/16 x 1 1/2" bolts.
4. Mount the power booster to the bracket.
5. Bench bleed the new master cylinder using DOT 3 or DOT 4 fluid.
6. Mount the master to the booster and supply the booster with 18" vacuum using vacuum hose.
7. Attach the threaded extension with swivel to the booster rod coming from the back of the booster.
8. Connect the swivel to the original pedal.
9. Be sure all nuts are tightened.
10. Plumb system as required and bleed entire system before driving.

